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APPLICATION NO.	FI	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/849,281	. (	05/19/2004	Rainer Hergemoller	HERGEMOLLER - 1	HERGEMOLLER - 1 6630	
25889	7590	09/27/2005		EXAMINER		
WILLIAM COLLARD				CRANE, DANIEL C		
COLLARD 1077 NORT	•	.C. OULEVARD		ART UNIT PAPER NUMBER		
ROSLYN, NY 11576				3725		

DATE MAILED: 09/27/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)					
•	10/849,281	HERGEMOLLER, RAINER					
Office Action Summary	Examiner	Art Unit					
	Daniel C. Crane	3725					
The MAILING DATE of this communication app	ears on the cover sheet with the c	orrespondence add	ress				
Period for Reply  A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period v  - Failure to reply within the set or extended period for reply will, by statute. Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	N. nely filed the mailing date of this con D (35 U.S.C. § 133).					
Status	•	•					
1) Responsive to communication(s) filed on  2a) This action is FINAL. 2b) This  3) Since this application is in condition for alloware closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro		merits is				
Disposition of Claims							
4) ☐ Claim(s) 1-7 is/are pending in the application.  4a) Of the above claim(s) is/are withdray  5) ☐ Claim(s) is/are allowed.  6) ☐ Claim(s) 1-7 is/are rejected.  7) ☐ Claim(s) is/are objected to.  8) ☐ Claim(s) are subject to restriction and/o							
Application Papers							
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomplicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Examine	epted or b) objected to by the lad drawing(s) be held in abeyance. See ion is required if the drawing(s) is objected to by the lawing(s) is objected to be seen to be	e 37 CFR 1.85(a). jected to. See 37 CFf					
Priority under 35 U.S.C. § 119							
12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) ☐ All b) ☐ Some * c) ☐ None of:  1. ☐ Certified copies of the priority documents have been received.  2. ☐ Certified copies of the priority documents have been received in Application No  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)							
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 9/17/2004	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:	ate	.152)				

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## **BASIS FOR REJECTIONS**

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

## REJECTION OF CLAIMS OVER PRIOR ART

Claims 1, 5 and 6 are rejected under 35 U.S.C. 102(b) as being anticipated by Bletso (2,348,595). See Figures 5-10 where the metal is drawn through a plurality of dies 141, 147, 147a, 155, 159, 163 by drawing units 142 and 146. The drawn material is continuously supplied to a final production stage 202, 204 and 208 to straighten the wire before it is coiled.

Claims 2 and 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bletso (2,348,595) in view of Smart (2,702,937). It is well known to heat drawn material so as to facilitate shaping of the material. Smart discloses this at column 4, line 25. It would have been obvious to the skilled artisan at the time of the invention to have modified Bletso's process by further heating the material prior to supplying the material to the final production stage for the

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noted motivation. The specific temperature range would have been selected based upon the material being manipulated.

Claims 1 and 4-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Johnson (1,474,778) or Johnson (1,338,453), either one further in view of Whittaker (2,138,201). Johnson illustrates the basic claimed method and apparatus where material is drawn and subsequent to the drawing operation, the material is fed through a final production stage 13. Johnson and Johnson do not show that a multi-stage drawing unit is used, however, Johnson and Johnson both recognize that the drawing can be any conventional drawing assemblies. Whitaker makes evident a multi-stage drawing assembly 41, 42 for the purpose of drawing down the material is successive stages. It would have been obvious to the skilled artisan at the time of the invention to have modified either one of the Johnson teachings by further drawing the material in a successive manner as taught by Whittaker for the noted motivation. The principle velocity vector is horizontal.

#### PRIOR ART CITED BY EXAMINER

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

#### **RESPONSE BY APPLICANT(S)**

Applicant(s) response to be fully responsive and to provide for a clear record must specifically point out how the language of the claims patentably distinguishes them from the

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references, both those references applied in the objections and rejections and those references cited in view of the state of the art in accordance with 37 CFR 1.111 (a), (b) and (c).

### **INQUIRIES**

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner D. Crane whose telephone number is (571) 272-4516. The examiner's office hours are 6:30AM-5:00PM, Tuesday through Friday. The examiner's supervisor, Mr. Derris Banks, can be reached at (571) 272-4419.

Documents related to the instant application may be submitted by facsimile transmission at all times to Fax number (703) 872-9306. Applicant(s) is(are) reminded to clearly mark any transmission as "DRAFT" if it is not to be considered as an official response. The Examiner's Fax number is (571) 273-4416.

DCCrane September 20, 2005 Daniel C. Crane

Primary Patent Examiner Group Art Unit 3725